

Date: Wednesday, 1/31/2007 2:19:00 PM
 User: Kim.Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
 Job Number : 30554
 Estimate Number : 10315
 P.O. Number : N/A
 This Issue : 1/31/2007 S.O. No. : N/A
 Prsht Rev. : NC
 First Issue : N/A Type : PURCHASED PARTS
 Previous Run : 29337
 Written By :
 Checked & Approved By : 07.02.01
 Comment : Est: D 02/10/25 Re-format KJ/RF
 Est Rev:E Now on Waterjet 06-08-29 JLM

Drawing Name : WEARPLATE
 Part Number : D265635
 Drawing Number : D2656 REV D
 Project Number : N/A
 Drawing Revision : D
 Material : N/A
 Due Date : 2/12/2007 Qty: 42 Um: Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M1010S20GA	1010/1025/A21/6aA SHEET Comment: Qty. 0.350sf(s)/Unit Total: 15 sf(s) 1010/1025/A21/6aA SHEET 20 GAUGE .040" THK M103210 Batch: M103840(24) M102684 (4) SAD 07/04/24 42
2.0	WATER JET	FLOW WATER JET
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE Comment: FLOW WATER JET SAN 07/04/22 42
4.0	QC8	SECOND CHECK Comment: INSPECT PARTS AS THEY COME OFF MACHINE SAN 07/04/22 42
5.0	BRAKE NC	NC BRAKE Comment: SECOND CHECK 07/04/24 42 Comment: NC BRAKE counted. 1-Deburr if necessary 2-Form on Brake as per Dwg D2656 using Jigs DT8261and DT8326 3-Identify as D2656-35. SB 07/05/01 42

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 07/05/04
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng		Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 1/31/2007 2:19:00 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WEARPLATE

Job Number: 30554

Part Number: D265635

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

11/05/02

(42)

7.0 POWDER COATING

POWDER COATING



M101601

11/05/02

(42)

Comment: POWDER COATING

Powder Coat Grey Sandtex (Ref: 4.3.5.6) as per QSI 005 4.3

es1

07-05-03

(42)

8.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

m-d

11/05/04

(42X)

9.0 PACKAGING 1

PACKAGING RESOURCE #1



(42X)

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

EP-15

m-l 07/05/04

(42X)

10.0 QC21

FINAL INSPECTION/W/O RELEASE



(42)

Comment: FINAL INSPECTION/W/O RELEASE

07/05/04

Job Completion



U 07/05/04

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng		Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	30554
Description: Wearshoe	Part Number:	D2656-35
Inspection Dwg: D2656 Rev: D		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article

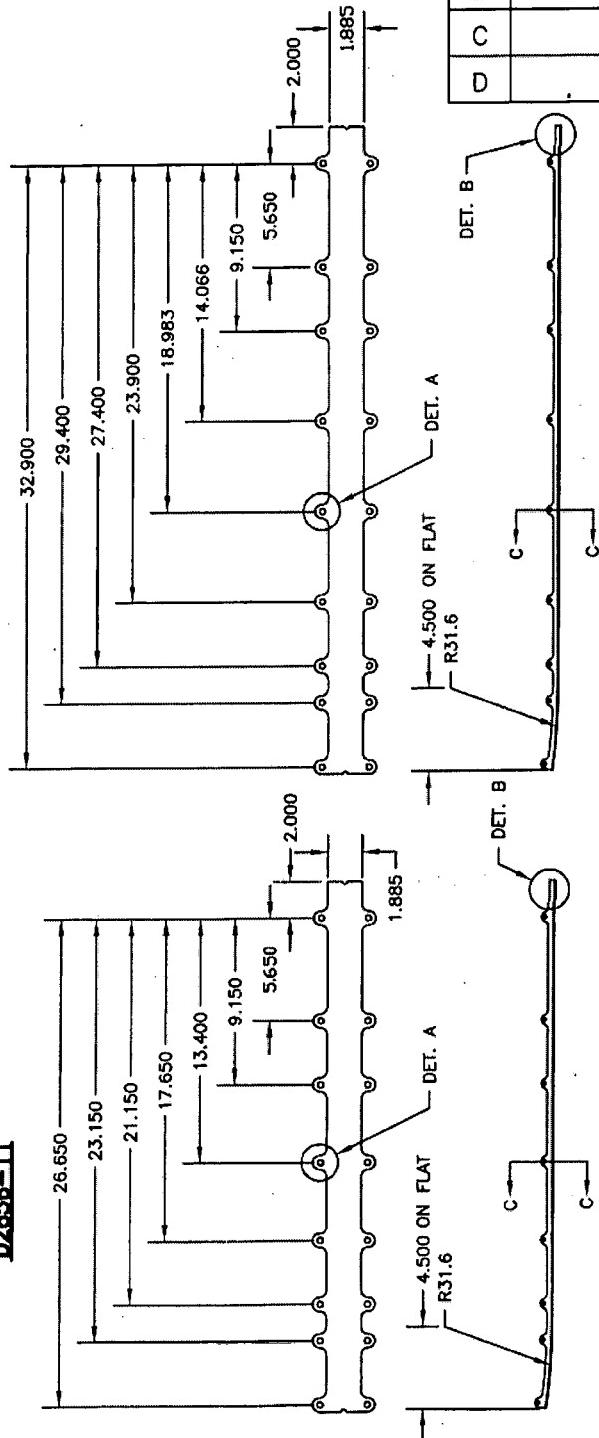
Measured by:	SAG	Audited by:	J.P.	Prototype Approval:	N/A
Date:	07/09/22	Date:	07/09/22	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	07.01.19	New Issue	KJ/JLM	SJM

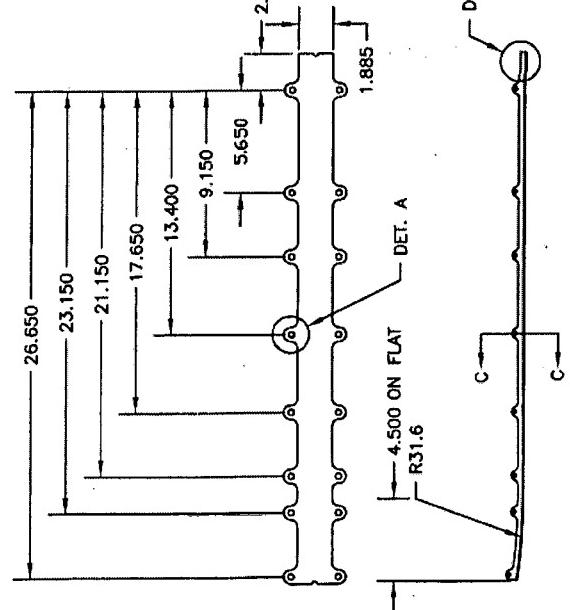


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DS	CP	PORT HADLOCK, WA
CHECKED	APPROVED	DRAWING NO. D2656
		REV. D
		SHEET 1 OF 4
DATE	TITLE	SCALE
05.08.17	WEARSHOE	1:10

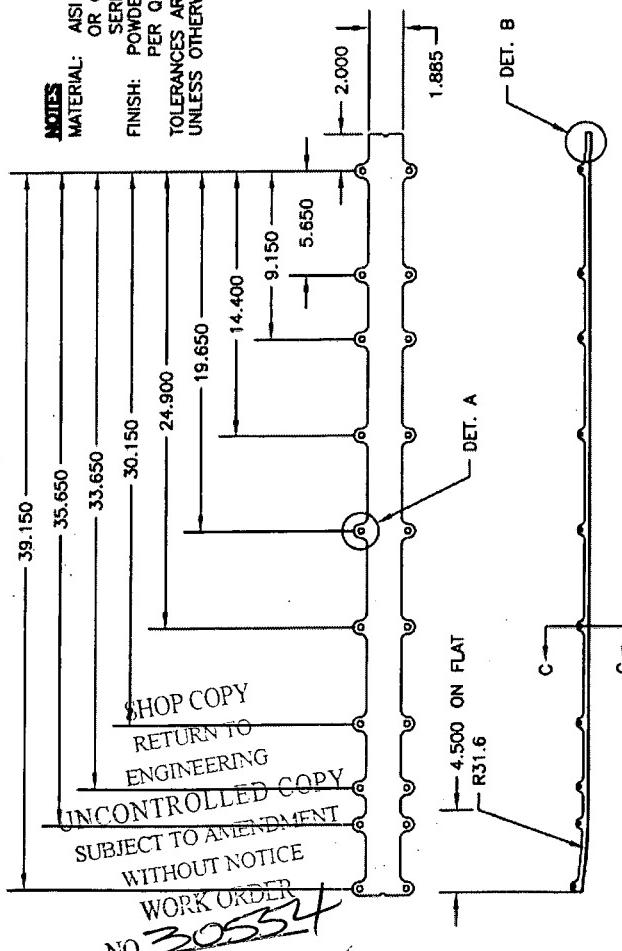
D2656-13



D2656-11



D2656-15



NOTES
 MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A1008
 OR CSA G40-21, 38W/4AW/50W/60W/70W
 SERIES STEEL, 20 GAUGE (0.040 THICK)
 FINISH: POWDER COAT GREY SANTEX (4.3.5.6)
 PER QSI 05 4.3
 TOLERANCES ARE PER DART QSI 018
 UNLESS OTHERWISE NOTED

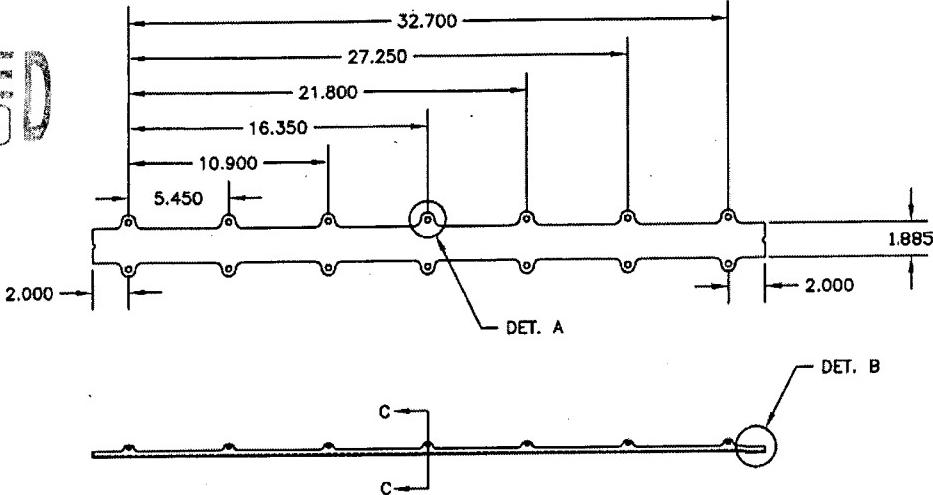
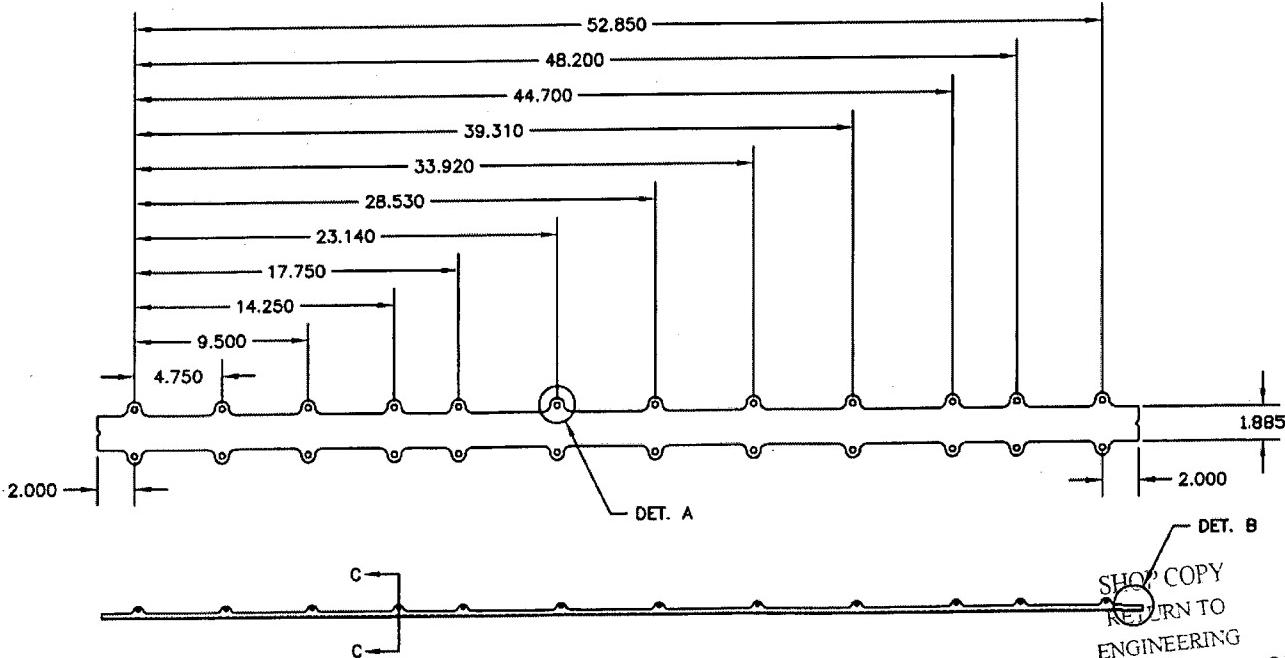
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DATE 05.08.17	TITLE WEARSHOE	REV. D SHEET 2 OF 4 SCALE 1:10

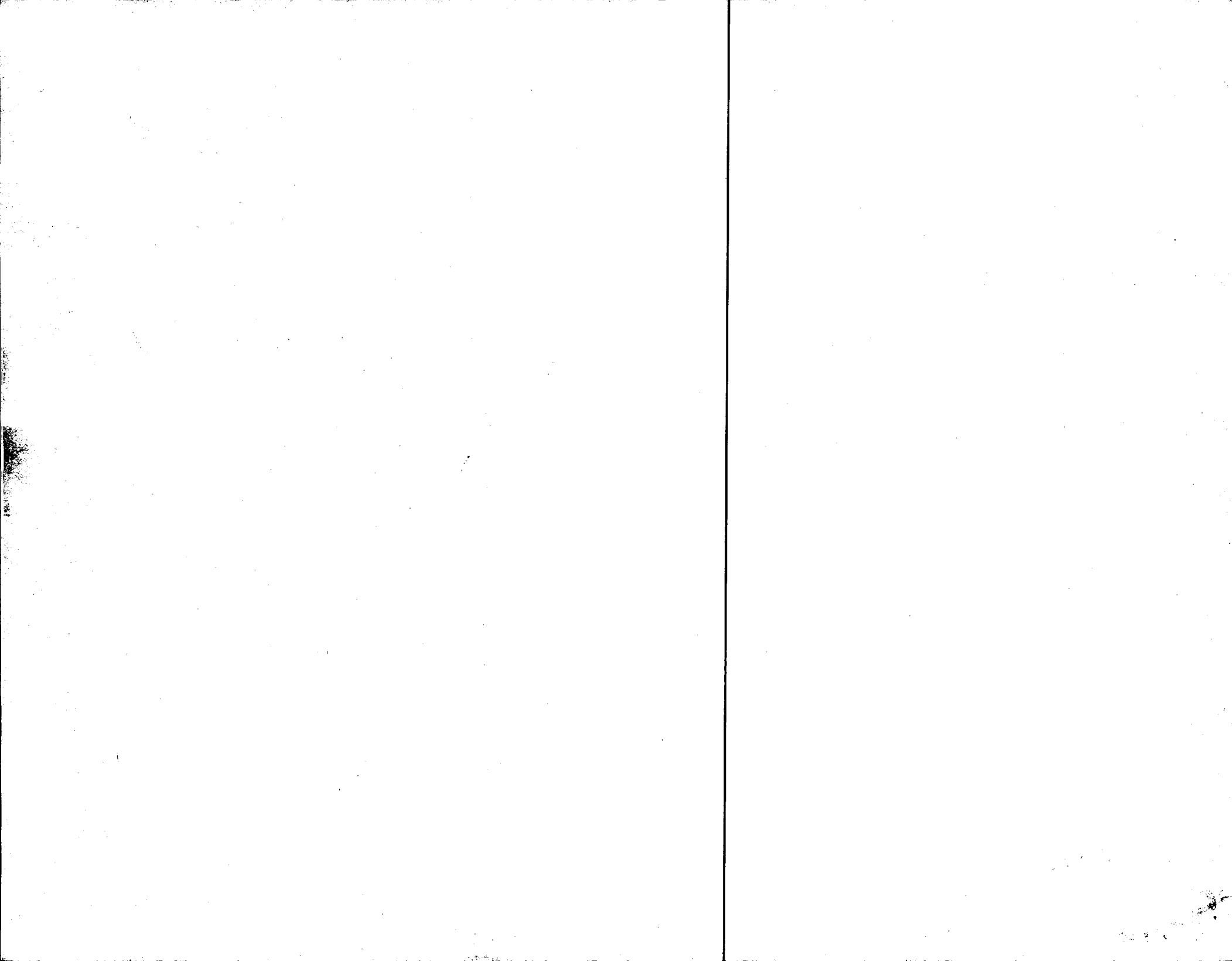
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DS 09.06 *[Signature]***D2656-23****NOTES**

MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A1008 OR CSA G40-21, 38W/44W/50W/60W/70W
SERIES STEEL, 20 GAUGE (0.040 THICK)
FINISH: POWDER COAT GREY SANTEX (4.3.5.6) PER QSI 005 4.3
TOLERANCES ARE PER DART QSI 018
UNLESS OTHERWISE NOTED

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WORK ORDER
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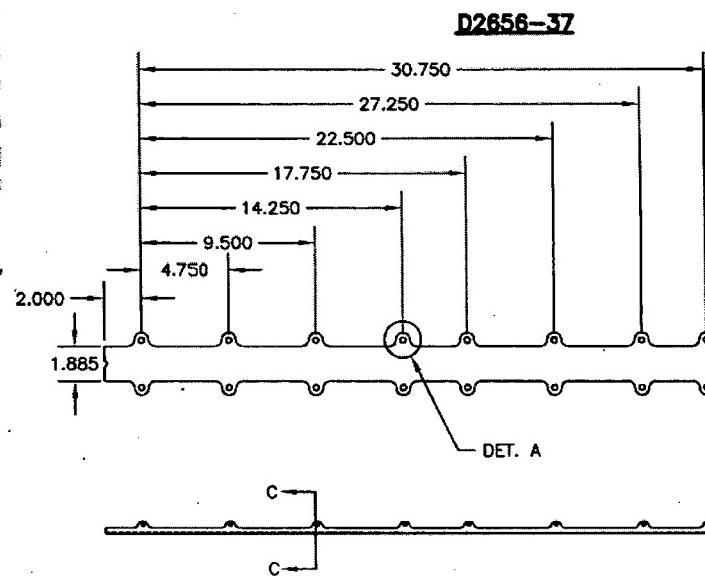
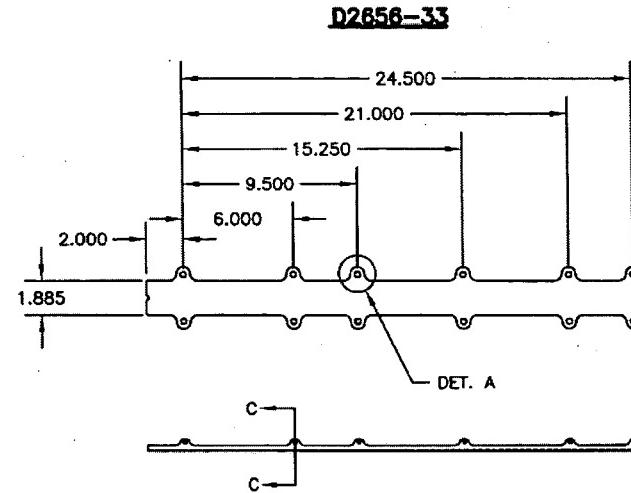
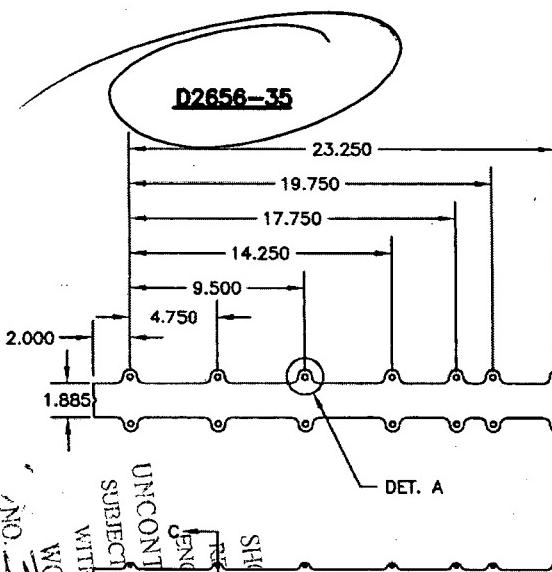
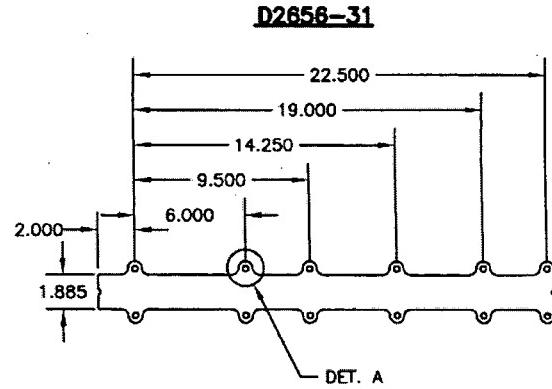
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NO. 30524

NOTES:
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A1008 OR CSA G40-21, 38W/44W/50W/60W/70W
SERIES STEEL, 20 GAUGE (0.040 THICK)
FINISH: POWDER COAT GREY SANTEX (4.3.5.6) PER QSI 005 4.3
TOLERANCES ARE PER DART QSI 018
UNLESS OTHERWISE NOTED

RELEASED
05.01.06

DART

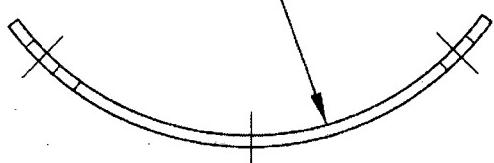
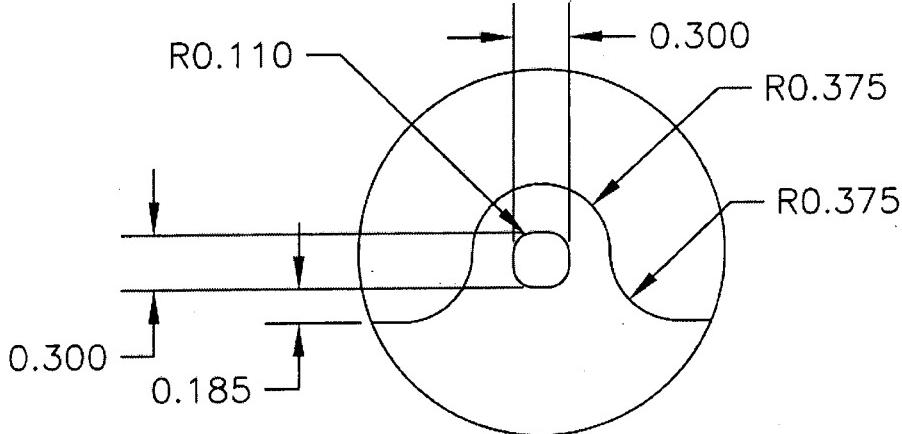
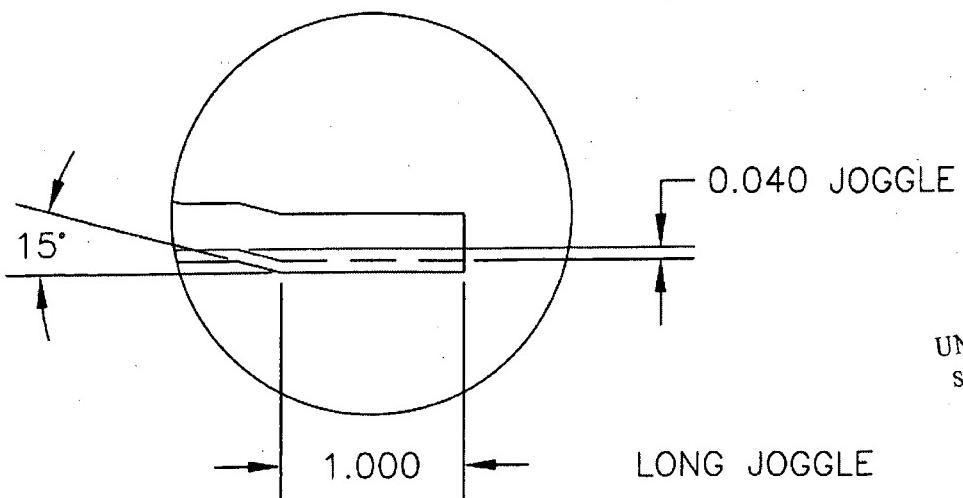
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DS	CP	PORT HADLOCK, WA
DATE	05.08.17	REV. D
APPROVED	✓	DRAWING NO.
		D2656
TITLE	WEARSHOE	SHEET 3 OF 4
SCALE	1:10	

DART

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DATE 05.08.17		TITLE WEARSHOE	SCALE 1:10

SECTION C-C

R1.62

**RELEASED**
05.09.06 *[Signature]*DETAIL ADETAIL B

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